

Work Order ID 125563

October-14-14 11:03:38 AM

125563

Page 1

Item ID: D350-600-246

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Spacepod™ Door Assembly, RH

Stop

NS2

Start Date: 10/14/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/17/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-600

E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-600-246 CHG001

N/A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

14-10-14

120

Small Fab

0.00

120

Small Fab

Memo

0.00

Small Fab

Assemble as per IIN D350-600

14-10-14

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DAS
38
9-89

14-10-10

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[illegible]

14/10/16 ~~17~~
MF
14-10-15.

Picklist Print

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Work Order ID: 125563

125563

Parent Item: D350-600-246

D350-600-246

Parent Item Name: Spacepod™ Door Assembly, RH

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2589		Manufactured	No				Each	34.0000					
-------	--	--------------	----	--	--	--	------	---------	--	--	--	--	--

D2589

Keys, Key Chain

Location

Loc Qty

Loc Code

ST008

34

123246

34

D3186-4

Manufactured No

Each

0.0000

D3186-4

Spacepod Door, RH

MS27039-08-11

Purchased No

Each

476.0000

MS27039-08-11

SCREW

Location

Loc Qty

Loc Code

ST287

476

m130358

476

AN960JD8

NAS1149DN832 Purchased No

Each

0.0000

AN960JD8

Washer

NAS1515H3

Purchased No

Each

367.0000

NAS1515H3

Washer

Location

Loc Qty

Loc Code

FG

10

123301

10

ST273

357

m128635

121

m129521

236

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Work Order ID: 125563

Parent Item: D350-600-246

Parent Item Name: Spacepod™ Door Assembly, RH

125563

D350-600-246

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

Each

2,818.000

MS21042L08

Nut

14-10-14

Location

Loc Qty

Loc Code

ST306

2818

123900

1

125445

268

m127304

99

m127410

175

m128401

1500

m128429

69

m129541

106

m130325

600

x6

x4

D3552-7

Manufactured

No

Each

15.0000

D3552-7

Door Prop

Location

Loc Qty

Loc Code

FG

2

85044

2

ST260

13

106032

4

115663

1

118882

6

83115

2

D2464-1250

Manufactured

No

Each

2.0000

D2464-1250

Seal-125"

1

Location

Loc Qty

Loc Code

ST

2

83543

2

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Work Order ID: 125563

Parent Item: D350-600-246

Parent Item Name: Spacepod™ Door Assembly, RH

125563

D350-600-246

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

D3567-2

Manufactured No

Each

6.0000

1

D3567-2

Decal

as per B124620

Location

Loc Qty

Loc Code

ST049

6

50375

6

D2586

Manufactured No

Each

83.0000

2

D2586

Door Latch

ET 14-10-14

Location

Loc Qty

Loc Code

FG

13

100607

2

114985

1

119746

4

83893

5

95760

1

ST479

30

124208

30

ST483

40

108573

24

113641

5

114985

2

121779

9

X2

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Work Order ID: 125563

Parent Item: D350-600-246

Parent Item Name: Spacepod™ Door Assembly, RH

125563

D350-600-246

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

D2585

Manufactured No

Each

65.0000

2

D2585

Latch Clamp

ET 14-10-14

Location

Loc Qty

Loc Code

ST008

65

108520

1

112571

1

114114

1

114400

2

121867

30

123519

30

x2

D2621

Manufactured No

Each

42.0000

2

D2621

Latch Plate

ET 14-10-14

Location

Loc Qty

Loc Code

FG

2

88616

2

ST008A

40

108138

3

115195

1

119046

15

123542

21

x2

MS27039-1-15

Purchased No

Each

279.0000

2

MS27039-1-15

Screw

ET 14-10-14

Location

Loc Qty

Loc Code

ST289

279

124326

12

m127916

267

x2

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Work Order ID: 125563

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Parent Item Name: Spacepod™ Door Assembly, RH

125563

D350-600-246

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

AN960JD10

NAS1149D0363J Purchased

No

Each

11.0000

2

AN960.ID10

WASHER

128 429

**

ET 14-10-14

Location

Loc Qty

Loc Code

ST335

11

116393

11

MS21042L3

Purchased

No

Each

1,689.000

2

MS21042L3

Nut

**

ET 14-10-14

Location

Loc Qty

Loc Code

ST307

1689

123900

913

M127410

11

M127831

41

M128401

42

M128754

682

D2857-1

Manufactured

No

Each

59.0000

1

D2857-1

Hinge Bracket

**

ET 14-10-14

Location

Loc Qty

Loc Code

FG

5

82261

4

91914

1

ST012

54

110247

1

113744

5

120387

24

121829

24

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Work Order ID: 125563

Parent Item: D350-600-246

Parent Item Name: Spacepod™ Door Assembly, RH

125563

D350-600-246

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

D2857-2

Manufactured No

Each

45.0000

1

D2857-2

Hinge Bracket

14-10-14

Location

Loc Qty

Loc Code

FG

3

78904

3

ST012

42

100769

1

108401

1

114154

24

121410

16

Each

68.0000

X1

X2

14-10-14

D2228

Manufactured No

D2228

Backing Plate

Location

Loc Qty

Loc Code

ST004

68

105984

31

73380

4

95704

33

Each

157.0000

X2

8

AN526C832R10

Purchased No

AN526C832R10

Screw

N/A as per B124820

Location

Loc Qty

Loc Code

ST327

157

123831

57

m127363

100

Each

0.0000

12

AN960JD8

NAS1149DN832 Purchased No

AN960JD8

Washer

N/A as per B124820

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Work Order ID: 125563

Parent Item: D350-600-246

Parent Item Name: Spacepod™ Door Assembly, RH

125563

D350-600-246

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

Each

2,818.000

17

MS21042L08

Nut

Location

Loc Qty

Loc Code

ST306

2818

123900

1

125445

268

m127304

99

m127410

175

m128401

1500

m128429

69

m129541

106

m130325

600

D3557-1

Manufactured

No

Each

6.0000

1

D3557-1

Bracket

Location

Loc Qty

Loc Code

ST049

6

73384

6

Each

36.0000

1

D3554-7

Manufactured

No

D3554-7

Ball Stud

Location

Loc Qty

Loc Code

FG

5

87039

5

ST049

31

87039

8

87571

23

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Work Order ID: 125563

125563

Parent Item: D350-600-246

D350-600-246

Parent Item Name: Spacepod™ Door Assembly, RH

Start Date: 10/14/14

Required Date: 10/17/14

Start Qty: 1.00

Required Qty: 1.00

AN960JD516

NAS1149D0563J Purchased

No

Each

28.0000

1

AN960JD516

Washer

Location

Loc Qty

Loc Code

Return2014

28

122452

18

125807

10

Each

169.0000

1

D3015-3

Manufactured

No

D3015-3

Locknut

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

151

111465

2

117832

149

Each

301.0000

2

AN526C832R14

Purchased

No

AN526C832R14

Screw

Location

Loc Qty

Loc Code

ST327

301

124215

301

Each

157.0000

2

AN526C832R10

Purchased

No

AN526C832R10

Screw

Location

Loc Qty

Loc Code

ST327

157

123831

57

m127363

100

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Linda Lacelle

From: Marc Bellavance
Sent: October-14-14 10:57 AM
To: Linda Lacelle
Cc: David Duval
Subject: RE: D350-600-248

Based on the parts list, the -248 includes a RH door. The -246 kit consists of a replacement door so I think it makes sense and pull remaining hardware from -248 kit?

From: Linda Lacelle
Sent: October-14-14 10:37 AM
To: Marc Bellavance
Cc: David Duval
Subject: D350-600-248
Importance: High

Hi Marc,
We sold a D350-600-248. Do we not have to make a D350-600-246 to be pulled onto the d350-600-248 ??
L